

MIXING AND UNMIXEDNESS IN PLASMA JETS 1: NEAR-FIELD ANALYSIS

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SUMMARY

The flow characteristics in the near-field of a plasma jet are simulated with a two-fluid model. This model accounts for both gradient-diffusion mixing and uni-directional sifting motion resulting from pressure-gradient-body-force imbalance. This latter mechanism is believed to be responsible for the unmixedness observed in plasma jets. The unmixedness is considered to be essentially a Rayleigh-Taylor kind instability. Transport equations are solved for the individual plasma and ambient gas velocities, temperatures and volume fractions. Empirical relations are employed for the interface transfers of mass, momentum and heat. The empirical coefficients are first established by comparison of predictions with available experimental data for shear flows. The model is then applied to an Argon plasma jet ejecting into stagnant air. The predicted results show the significant build-up of unmixed air within the plasma gas, even relatively far downstream of the torch. By adjusting the inlet condition, the model adequately reproduces the experimental data.

INTRODUCTION

Plasma jets have important applications in materials processing, some of which include spray deposition, melting and refining, heat treatment and materials synthesis. In a typical reactor, the hot plasma stream entrains a surrounding gas and the resulting heat and mass transfer and the condition of operation of the torch, determines to a large extent, the performance of the unit. The entrainment may prevent uniform mixing and produce regions of unmixed hot/cold gases and non-uniform deposits as a result of insufficient melting of deposit in cold regions. This phenomenon may also affect chemical reaction rate in plasma systems for NO_x reduction in exhaust gases.

The study of plasma phenomena is often conveniently divided into three parts namely, the plasma torch, the plasma jet and analysis of the particles carried in the jet. The present work concerns processes occurring in the near-field of the plasma jet i.e. just downstream of the torch.

The early modeling approaches on plasma jets were based on the solution of momentum integral equations (refs. 1 and 2), and on highly simplified boundary layer equations (refs. 3 and 4). These techniques, while providing useful insights into the gross behavior of plasma jets, were inadequate due to their inherent approximations. A fully elliptic approach was employed later by several workers (refs. 5-10), with varying degrees of success. Such works ranged in complexity, depending on the assumptions made for the inlet conditions, property variation and treatment of the surrounding gas. They have shown that:

- (i) the velocity and temperature profiles within the reactor are strongly dependent on the torch exit conditions,
- (ii) plasma jets operating in a fully laminar regime could be adequately modeled by existing methodologies, and,
- (iii) plasma jets operating in a fully turbulent regime could not be adequately simulated with existing conventional turbulence models. Specifically, such models could not account for the inherent non-isotropic, intermittent nature of the turbulence field.

Recent studies (refs. 11 to 14) have shown that contrary to earlier beliefs, the flow emanating from most standard torches is highly transitional over most of the domain of the reactor, and mixing of the plasma jet with the cold surrounding gas is dominated by large scale coherent structures. Clearly, prediction methods which assume uniform properties resulting from small-scale mixing processes (such as the popular k- ϵ model) will be highly unreliable. Specifically, the phenomenon of unmixedness cannot be predicted by conventional turbulence models.

The objective of this study is to employ a two-fluid model (refs. 15 to 17) to predict the degree of mixing and unmixedness in the near-field region of a typical plasma reactor. The two-fluid idea has been employed in various forms by many authors (refs. 18 to 23). The present model has however refined those ideas by employing the mathematical techniques that have been developed for two-phase flows. The model requires solution of conservation equations of two sets of velocities and temperatures, and also of the volume fractions. It also requires mathematical representation of each of the processes of interaction between the two fluids such as momentum and heat exchange and entrainment of one fluid by the other. Additional relations are required to express the transport of fluid fragments due to relative motion of the two fluids. The model has been applied successfully to boundary layers and internal flows in earlier publications (refs. 16,17, and 24 to 26). In the present paper, the main features of the model are presented and applied to flow in a plasma reactor.

A parabolic solution technique has been employed to ensure adequate grid resolution and numerical accuracy of the results. It should be mentioned that while a fully elliptic model does not suffer from the approximations to the governing equations imposed by the parabolic scheme, it requires calculation of the whole domain of the reactor, including the stagnant region outside the jet, where little or no property variations occur. Indeed, ellipticity (or flow recirculation) is confined essentially to this outer ambient region and its neglect is not expected to have significant effect on the results within the plasma jet. The present parabolic approach allows us to concentrate the computational grid within the jet region of interest.

The paper is divided into five main sections of which this introduction is the first. In the following section, we describe a brief mathematical formulation of the two fluids model. Section 3 provided details of the computational method employed to solve the governing transport equations. The results are presented and discussed in section 4. Finally, section 5 contains the concluding remarks.

MATHEMATICAL FORMULATION

The Two-Fluid Idea

We propose that the observed mixing and unmixedness in plasma jets could be explained to a significant extent, by a "sifting" phenomenon, in which fragments of fluid subjected to larger body forces move through those subjected to smaller body forces in a pressure gradient field. This phenomenon is similar to the Rayleigh-Taylor kind instabilities.

The body forces are here due to the large thermal field gradient between the plasma gas and the ambient air. This sifting motion is essentially one-dimensional. Conventional turbulence models such as the k-ε model have terms to express gradient diffusion fluxes or shear stresses which in the present situation represents only an additional mechanism responsible for mixing. These models have no terms to account for the often counter-gradient unmixing phenomenon.

The sifting phenomenon can be represented mathematically by considering space as containing a mixture of fragments of two distinct fluids, separated by sharp (but flexible and permeable) boundaries on which surface tension are inactive. In effect, while conventional models are concerned with time-averaged properties of fluid, the present two-fluid model focuses on averages of conditioned quantities. At any location, we thus have two average densities, two velocities in each coordinate direction and two temperatures.

The most general means of distinguishing between the two fluids is to suppose that fluid 1 has a greater time-averaged velocity v_1 , and fluid 2 a lesser one, v_2 , in the body-force direction. This definition allows a direct qualitative physical relationship to Prandtl's mixing-length theory (ref. 19). Fortunately, in the present situation, this implies that fluid 1 is the hot plasma gas while fluid 2 is the cold ambient air surrounding the jet. The two fluids are assumed to share space in proportion to their existence probabilities or volume fractions, r_1 and r_2 , such that:

$$r_1 + r_2 = 1.0 \quad (1)$$

In this and subsequent equations, subscript 1 refers to the plasma gas (Argon) while subscript 2 refers to the ambient air (or Nitrogen).

Transport equations are required for each fluid, with empirical relations to express the entrainment and transfer of momentum and heat at the interface.

General Conservation Equation (Fluid i)

In light of the above, the set of partial differential conservation equations governing the transport of a generic flow variable ϕ for fluid i ($i=1$ for plasma gas, $i=2$ for ambient air) in plasma jet can be represented as:

$$\frac{\partial}{\partial t} (r_i \rho_i \phi_i) + \nabla \cdot (r_i \rho_i \mathbf{U}_i \phi_i - \Gamma_i \nabla \phi_i) = S_i + S_i^* \quad (2)$$

in which,

ϕ \equiv dependent variable (= 1 for continuity)

r \equiv volume fraction

Γ \equiv relevant transport property (exchange coefficient, representing effect of diffusion within one fluid)

\mathbf{U} \equiv velocity vector

S \equiv intra-fluid source terms (e.g. pressure gradient and buoyancy forces)

S^* \equiv inter-fluid source terms (friction, entrainment, heat conduction at interface)

The dependent variables and the associated definitions of Γ , S and S^* are presented in Table 1. Details of the derivation of these expressions are contained in refs. 16 and 17. The

set of values of the model constants employed in the analysis is presented in Table 2. These values have been established in earlier work on boundary layers and free shear flows (refs. 16, 17 and 24). In Table 1, subscripts i and j refer to the two fluids, E represents the entrainment rate, F is the interface friction and Q is the heat conduction at the interface. Auxiliary relations are employed to express these terms as follows:

Entrainment Rate: We assume that the rate of entrainment is proportional to the relative velocity of the two fluids and to the surface area of the fragment. Assuming j represents the fragment phase, the entrainment rate per unit volume can thus be expressed as:

$$E_{ij} = c_m \rho_i r_i r_j (r_j - 0.5) |\Delta U| / l \quad (3)$$

where c_m is an empirical constant and l is a measure of the linear scale of the fragment and characterizes the interaction processes between the two fluids, $|\Delta U|$ represents the relative velocity between the fluid and its surrounding. The term $(r_j - 0.5)$ is used to enforce symmetry and ensure generality of application of the model to free and confined flows.

Inter-Fluid Friction Forces: The friction forces per unit volume that fluid j exerts on fluid i is expressed as:

$$F_{ij} = c_f \rho_i r_i r_j (U_j - U_i) |\Delta U| / l \quad (4)$$

in which c_f is an empirical constant and U represents either the cross-stream or streamwise velocity components, depending on the momentum equation of interest. Equation (4) implies that the slower-moving fluid gains momentum from the fast-moving fluid. This momentum transfer is of course in addition to that due to the mass transfer as a result of entrainment between the fluids.

Inter-Fluid Heat Transfer: The heat conduction at the interface from fluid j to fluid i is expressed in analogy to the above inter-fluid momentum flux as:

$$Q_{ij} = c_h c_p \rho_i r_i r_j (T_j - T_i) |\Delta U| / l \quad (5)$$

where c_h is an empirical constant (established in ref. 24) and c_p is the specific heat of the hot fluid at constant pressure. In effect, the hot fluid loses heat to the cold fluid at any spatial location.

Shear Source S_{vi} : By analogy to Prandtl's hypothesis, we postulate that there should be a shear-related source in the cross-stream momentum equations (for v_1 and v_2) that is proportional to the gradient of the mean streamwise velocity. This source term can be expressed as:

$$S_{vi} = c_v \rho_i |\Delta U| \left| \frac{\partial w}{\partial y} \right| \quad (6)$$

in which c_v is an empirical constant and w is the mean velocity in the main flow direction. This equation implies that v_1 will increase and v_2 will decrease, whenever the two fluids are in relative motion and the main flow exhibits shear (i.e. $|\partial w / \partial y| > 0$). This term thus expresses

the well-known instability of shear layers and their tendency to break up into a succession of eddies or train of vortices which are convected downstream at the mean-flow velocity.

Length Scale l : While the actual entrainment process in shear flows and perhaps plasma jets may depend in detail on viscous action, evidence abounds indicating that the entrainment rate is controlled by the large-scale motion (refs. 11 and 26). We here employ the following transport equation to obtain the length scale thus:

$$\frac{\partial l}{\partial t} + \mathbf{U} \cdot \nabla l = A|U| - B l \left(\frac{\partial v}{\partial z} + \frac{\partial w}{\partial y} \right) \quad (7)$$

in which A and B are constants. The first term on the right hand side expresses the growth of fragment size by entrainment and agglomeration. The second term represents the decrease of fragment size by shear distortion. The preliminary values employed for the constants are $A = 0.05$ and $B = 0.01$.

Boundary and Initial Conditions

Symmetry Plane: The physical situation considered is symmetrical about the jet axis, and so calculations are performed only over one half of the flow. A no-flux boundary condition is thus imposed at the symmetry plane.

Free stream: At the outer edge of the computational domain which is located in the ambient air stream just beyond the jet boundary, a fixed pressure condition is imposed. Thus, mass transfer or entrainment of air across this boundary is calculated from continuity. The main-stream velocities and temperatures are prescribed to equal the values in the surrounding air.

The parabolic numerical approach employed implies there is a predominant direction of flow. The nature of the governing equations is such that the downstream boundary condition is of no consequence and needs not (and indeed, should not) be prescribed.

Initial Conditions: Since the calculations must start from an inlet plane, the initial distribution of the dependent variables (velocities, temperatures, volume fractions) must be specified. At the torch exit which represents the inlet plane to the computational domain, parabolic velocity and temperature profiles are prescribed within the jet using the following relations:

$$v_1 = v_{\max} [1 - (r/r_0)^2] \quad (8)$$

$$T_1 = T_{\max} [1 - (r/r_0)^2] \quad (9)$$

wherein v_{\max} (=400m/s), T_{\max} (=11500K) are the maximum velocity and temperature at the axis, v_1 and T_1 are the velocity and temperature of the Argon (plasma gas) respectively, r is the radial coordinate and r_0 is the radius of the torch. The values employed for these parameters are contained in Table 3. The volume fraction of the plasma gas (r_1) is also specified to be unity at this location.

COMPUTATIONAL DETAILS

Grid: A total of 40 non-uniform grids are employed in the radial direction, with about 90% located within the jet. The computational domain is allowed to expand linearly with the downstream direction in the form:

$$r_g/r_0 = a + bz \quad (10)$$

where r_g is the radial extent of the grid, r_0 is the torch exit radius (jet radius at inlet plane), z is the streamwise distance from the inlet and a and b are empirical constants. The established spreading rate of axisymmetric jets is used to estimate the initial magnitudes of a and b . The estimated values are then systematically modified until the computational grid spreads slightly faster than the jet. The values employed in the present study are $a = 1.0$ and $b = 18.50$.

Solution Procedure: The above governing differential equations are solved using the Inter-Phase Slip (IPSA) algorithm embodied in the PHOENICS computational code (ref. 27). The IPSA algorithm has been described in detail in several publications (refs. 28 to 30). This algorithm allows for shared pressure between the two fluids and employs a Partial Elimination Algorithm (PEA) to accelerate convergence of the solutions of the finite domain equations for the temperatures and velocities.

The thermodynamic and transport properties of the plasma gas (Argon) and air are obtained from the literature (refs. 31 to 33). The principal input parameters employed in the computation are presented in Table 3.

RESULTS

Preliminary Application to Shear Flows

Figs. 1 shows a comparison of the mean and conditioned temperature similarity profiles with the experimental data (refs. 34 to 39), for a plane jet ejecting into stagnant environments. The corresponding results for an axisymmetric jet are presented in Fig.2. The predicted and measured shear stresses and heat fluxes are presented in Figs.3 and 4 for a plane jet and an axisymmetric jet, respectively. The predicted gross characteristics of jets are compared with the values deduced from the experimental data in Table 4.

The mean characteristics and fluxes in the above and subsequent figures are calculated from the individual fluid variables and the volume fractions using the following relations:

$$\phi = r_1\phi_1 + r_2\phi_2 \quad (11)$$

$$\overline{v\phi} = r_1r_2(v_1-v_2)(\phi_1-\phi_2) \quad (12)$$

where ϕ represents velocity or temperature.

These results have shown that the two-fluid model, employing the model constants presented in Table 2, can adequately predict the flow characteristics of turbulent shear flows.

Application to Plasma Jets

Fig. 5 shows a schematic sketch of the calculation domain considered. The initial width of the grid is located at the torch exit, and the forward step size is progressively increased until a distance of about 8 torch diameters is reached. This ensures that predictions are restricted to the near-field region of the jet. Figs. 6 and 7 show respectively the velocity vectors and mean temperature profiles in the plasma jet. These figures clearly show the spread of the jet along the reactor, and the decay of the jet velocity and temperature downstream of the torch. The hot and fast-moving core of the plasma is clearly visible from these figures, as well as the slow, cold region near the edge of the jet.

The decay of centerline mean velocity and temperature are shown in Figs. 8 and 9. Fig. 10 shows the increase in fraction of Nitrogen (or ambient air) along the centerline while Fig. 11 presents the profiles of the volumetric entrainment rate in the jet. Clearly, there occur sharp decreases in the velocity and temperature profiles at locations corresponding to the increase in entrainment rate. Fig. 11 shows that at any axial location, the entrainment rate reaches a maximum near the edge of the jet. It should be remarked that the outer edge of Fig. 11 (as in other figures showing the complete domain) corresponds to the outer edge of the computational grid, while the edge of the jet is somewhat narrower.

Equally significant is that Fig. 10 indicates that a significant portion of the core region of the jet consists of ambient Nitrogen downstream of the torch. While subsequent mixing might allow this to decay farther downstream, this result clearly confirms the occurrence of unmixed fragments of ambient fluid within the plasma.

Figs 12 and 13 show the radial profiles of predicted conditioned velocities and temperatures respectively, at a location $z/D=5$, downstream of the torch, D being the diameter of the torch exit. Figs. 14 and 15 show the field profiles of Argon temperature and Nitrogen (Air) temperature respectively. In Figs. 16 and 17 are presented the Argon and Nitrogen temperature profiles, respectively, at three axial locations ($z/D=3, 5$ and 8). These figures show that Argon temperature is generally higher than Nitrogen temperature; the difference progressively decreasing downstream as entrainment increases. At a location just downstream of the torch ($z/D=3$), the plasma temperature decreases rapidly due to large entrainment of Nitrogen, and then decreases towards the free stream. Fig. 16 shows that at large radial locations, the plasma temperature near the torch is smaller than that far downstream due to the spread of the jet. For instance, while location $r = 6\text{mm}$ might be located in the low temperature, ambient region at $z/D=3$, the same radial position would be located well within the expanding jet at $z/D=8$, farther downstream of the torch.

In Figs. 18 and 19 are presented a comparison of the predicted temperature centerline and radial temperature profiles respectively with the experimental data (ref. 40). To obtain this fit, the inlet velocity and temperature profiles have been expressed using the following relations:

$$v = v_{\max} [1 - (r/r_0)^3] \quad (13)$$

$$T = T_{\max} [1 - (r/r_0)^3] \quad (14)$$

where $v_{\max}=600\text{m/s}$ and $T_{\max} = 11500\text{ K}$. This approach was taken due to lack of available data for the conditions at the torch exit. While the results appear satisfactory, the work is still very preliminary at this stage. A more detailed study of this problem will be considered in a subsequent publication. These figures however show that, with the appropriate inlet and

boundary conditions, the experimental data on jets can be well simulated by the two-fluids model.

CONCLUSION

A two-fluid model of turbulence has been presented that accounts for unidirectional "sifting" resulting from body-force-pressure gradient imbalance, as well as the stress induced (gradient diffusion) mechanism. The sifting mechanism is believed to be responsible for the observed unmixing in many systems including plasma reactors.

Empirical correlations are employed to represent interfluid phenomena including entrainment rate, friction and heat conduction at the interface. The model constants were established from prior work by comparison of predictions with available mean and conditional sampling data for shear layers.

The model was then applied to predict the flow characteristics in a plasma jet issuing into a stagnant ambient air in a reactor. It allows for the prediction of not only the mean velocity and temperature profiles, but also, the spatial distribution of the Argon (Plasma gas) and Nitrogen velocity and temperature, volume fractions and entrainment rate.

The results appear to be qualitatively realistic and the model appears to be a useful tool for predicting mixing and unmixedness in plasma jets. We have been able to predict the decay in flow velocity and temperature as a result of entrainment of ambient Nitrogen. There appears to be a significant concentration of Nitrogen in the core of the plasma even at relatively long distance downstream of the torch, indicating the occurrence of unmixed zones. A preliminary calculation also shows that by adjusting the inlet profiles, we can successfully reproduce the experimental data for a plasma jet. Details of this work will appear in a subsequent paper.

Further work is being planned to compare predictions with more experimental data. The ultimate objective is to combine this model with a large eddy simulation scheme to predict the large structures observed experimentally, and to study the transitional flow behavior in the plasma reactor.

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List of Symbols

D	Diameter of torch at exit
E_{ij}	Volumetric entrainment rate of fluid j by fluid i
F_{ij}	Volumetric inter-fluid friction
k	Turbulence kinetic energy
l	Length scale
P	Static pressure
Q_{ij}	Heat transfer by conduction at the interface
τ	Volume fraction
r	Radial coordinate
r_0	Radius of torch at exit (D/2)
r_g	Radial extent of computational grid
S	Intra-fluid source term
S^*	Inter-fluid source term
S_v	Shear source in radial velocity equations
T	Temperature
U	Velocity vector
v	Velocity component in radial direction
\underline{w}	Velocity component in streamwise direction
\overline{vT}	Turbulent heat flux
\overline{vw}	Turbulent shear stress
y	Radial coordinate direction
z	Streamwise coordinate direction
δ	Momentum boundary layer thickness
δ_T	Thermal boundary layer thickness
ε	Rate of dissipation of turbulence energy
ϕ	Generic flow variable
Γ	Diffusion flux coefficient
ρ	Fluid density
σ	Prandtl number

Table 1: Exchange Coefficients and Source Terms

Equation	Γ_i	S_i	S^*_i
Mass balance	0	0	E_{ij}
Momentum (Radial)	$c_r k_i r_j V $	$-r_i \nabla P + S_{vi}$	$F_{ij} + U_j E_{ij}$
Momentum (Axial)	$c_t k_i r_j V $	$-r_i \nabla P$	$F_{ij} + U_j E_{ij}$
Energy	$c_t k_i r_j V / \sigma_T$	0	$Q_{ij} + c_p T_j E_{ij}$

Table 2: Values of the Two-Fluid Model Constants

Constant	Value
c_m	10.00
c_v	0.30
c_d	1.00
c_f	0.05
c_t	10.00
c_h	0.05
c_f	1.00

Table 3: Principal Input Parameters

Plasma Torch Diameter	8mm
Maximum Plasma Temperature	11500K
Maximum Plasma Velocity	400m/s
Nitrogen Temperature	300K

Table 4: Predicted and Measured Integral Characteristics of Jets

Parameter	Round Jet		Plane Jet	
	Data	Prediction	Data	Prediction
$d\delta/dz$	0.086	0.087	0.110	0.120
$d\delta_T/dz$	0.110	0.105	0.140	0.145
\bar{w}_{max}	0.019	0.014	0.024	0.020
\bar{v}_T_{max}	0.021	0.020	0.028	0.029
E_{max}	0.051	0.050	-	0.060

FIGURE CAPTIONS

- Fig.1 Predicted mean and fluid temperatures compared with measured similarity profiles of mean and conditioned data for plane jet
- Fig.2 Predicted mean and fluid temperatures compared with measured similarity profiles of mean and conditioned data for round jet
- Fig.3 Predicted and measured similarity profiles of shear stress and heat flux for a plane jet
- Fig.4 Predicted and measured similarity profiles of shear stress and heat flux for a round jet
- Fig.5 Schematic sketch of the calculation domain employed for plasma jet
- Fig.6 Velocity vectors in the plasma jet
- Fig.7 Mean temperature profile in the plasma jet
- Fig.8 Mean velocity decay along the jet axis
- Fig.9 Mean temperature decay along the jet axis
- Fig.10 Volume fractions of Argon and Nitrogen along jet axis
- Fig.11 Profile of volumetric entrainment rate in the plasma jet
- Fig.12 Predicted radial variation of velocities of Argon and Nitrogen at $z/D=5$
- Fig.13 Predicted radial variation of temperatures of Argon and Nitrogen at $z/D=5$
- Fig.14 Profile of Argon temperature in the jet
- Fig.15 Profile of Nitrogen temperature in the jet
- Fig.16 Radial variation of Argon temperature at $z/D=3,5$ and 8 .
- Fig.17 Radial variation of Nitrogen temperature at $z/D=3,5$ and 8
- Fig.18. Predicted centerline profile of mean temperature compared with the experimental data of ref. 40.
- Fig.19. Predicted radial profile of mean temperature at $z=20\text{mm}$ compared with the experimental data of ref. 40.

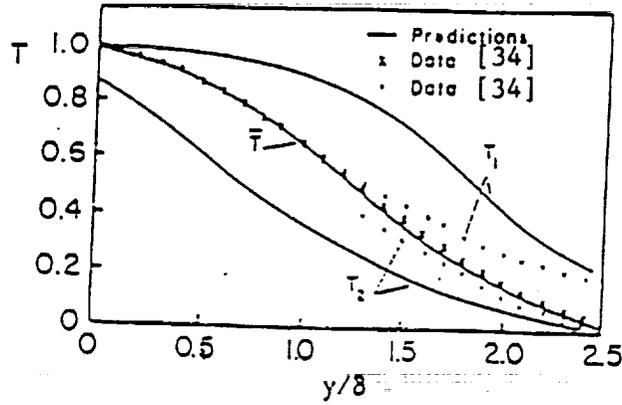


Fig.1 Predicted mean and fluid temperatures compared with measured similarity profiles of mean and conditioned data for plane jet

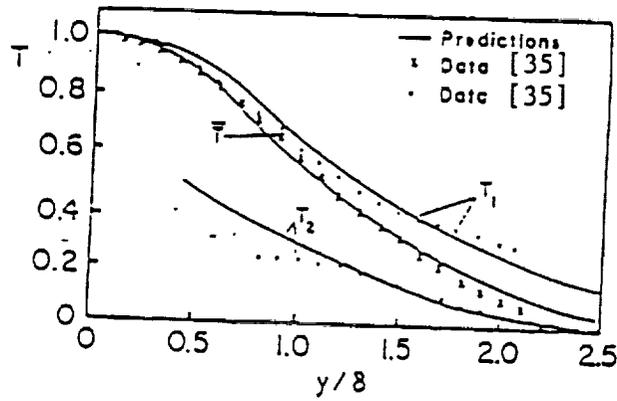


Fig.2 Predicted mean and fluid temperatures compared with measured similarity profiles of mean and conditioned data for round jet

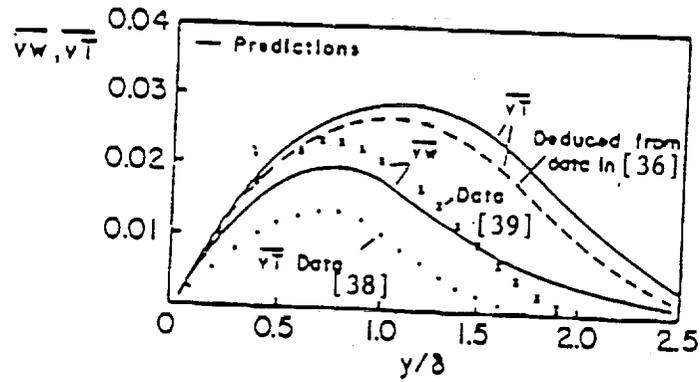


Fig.3 Predicted and measured similarity profiles of shear stress and heat flux for a plane jet

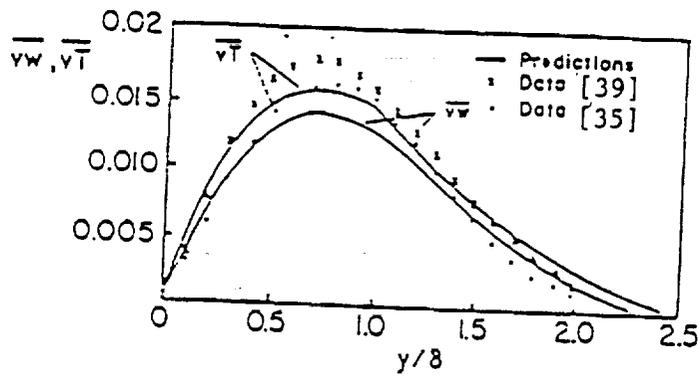


Fig.4 Predicted and measured similarity profiles of shear stress and heat flux for a round jet

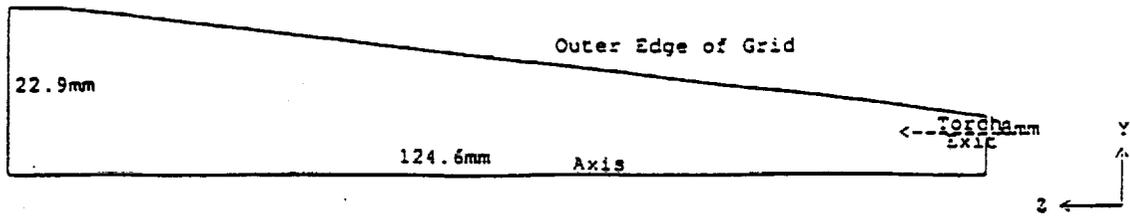


Fig.5 Schematic sketch of the calculation domain employed for plasma jet

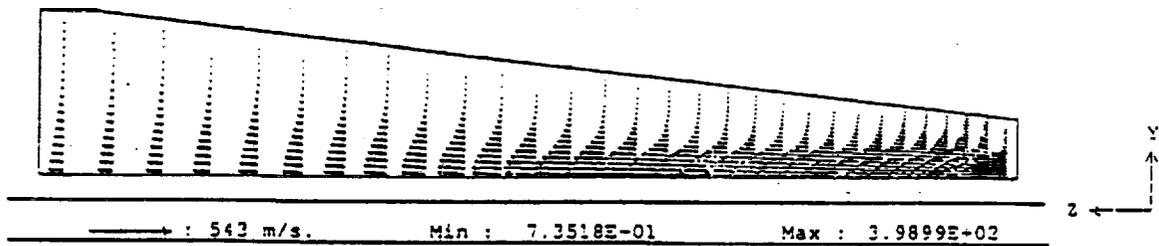


Fig.6 Velocity vectors in the plasma jet



Fig.7 Mean temperature profile in the plasma jet

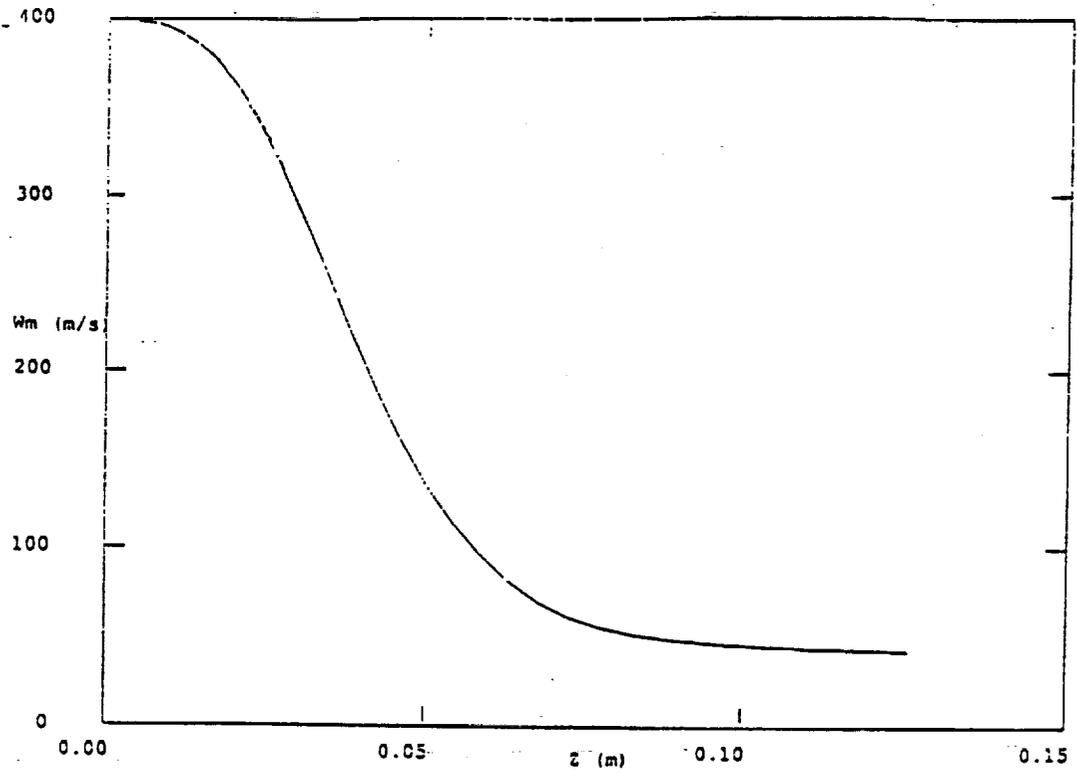


Fig.8 Mean velocity decay along the jet axis

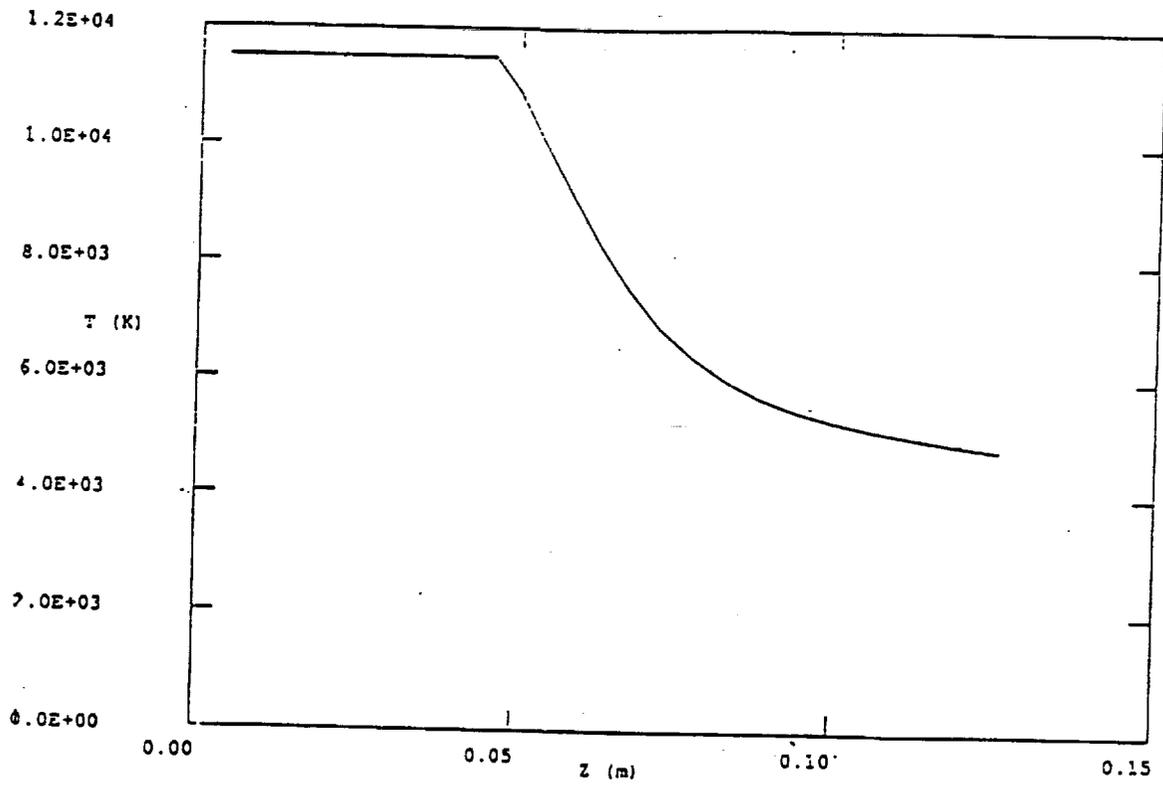


Fig.9 Mean temperature decay along the jet axis

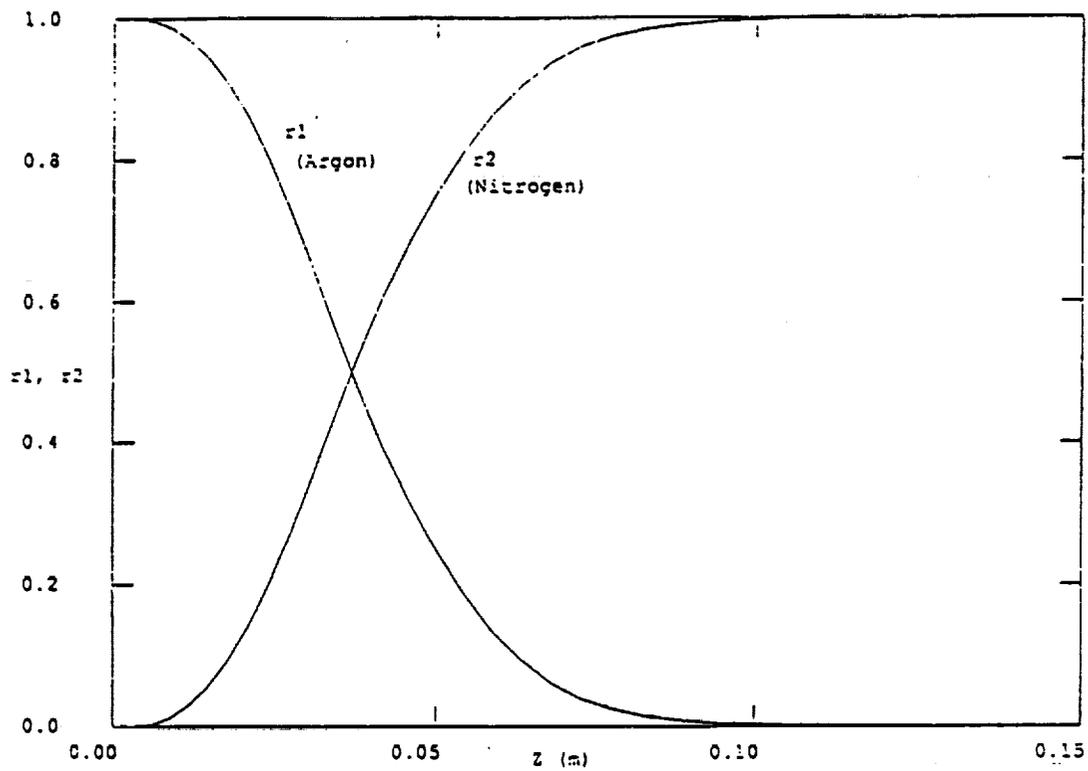


Fig.10 Volume fractions of Argon and Nitrogen along jet axis



Fig.11 Profile of volumetric entrainment rate in the plasma jet

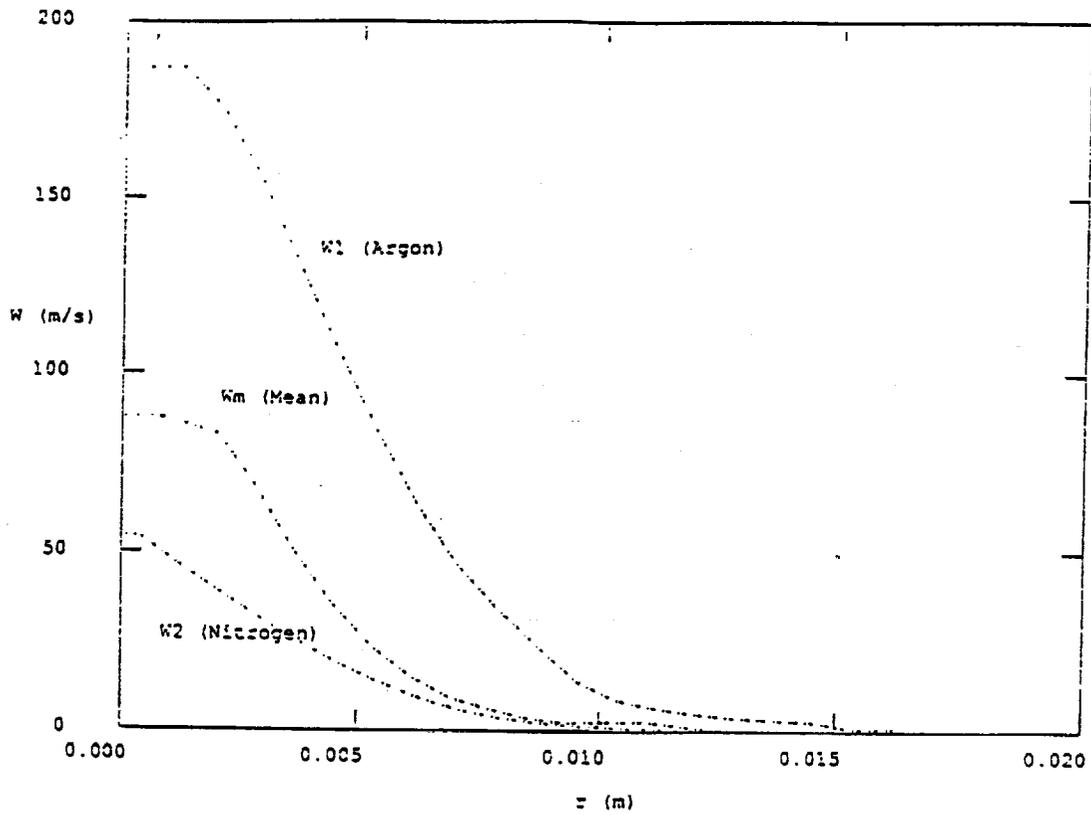


Fig.12 Predicted radial variation of velocities of Argon and Nitrogen at $z/D=5$

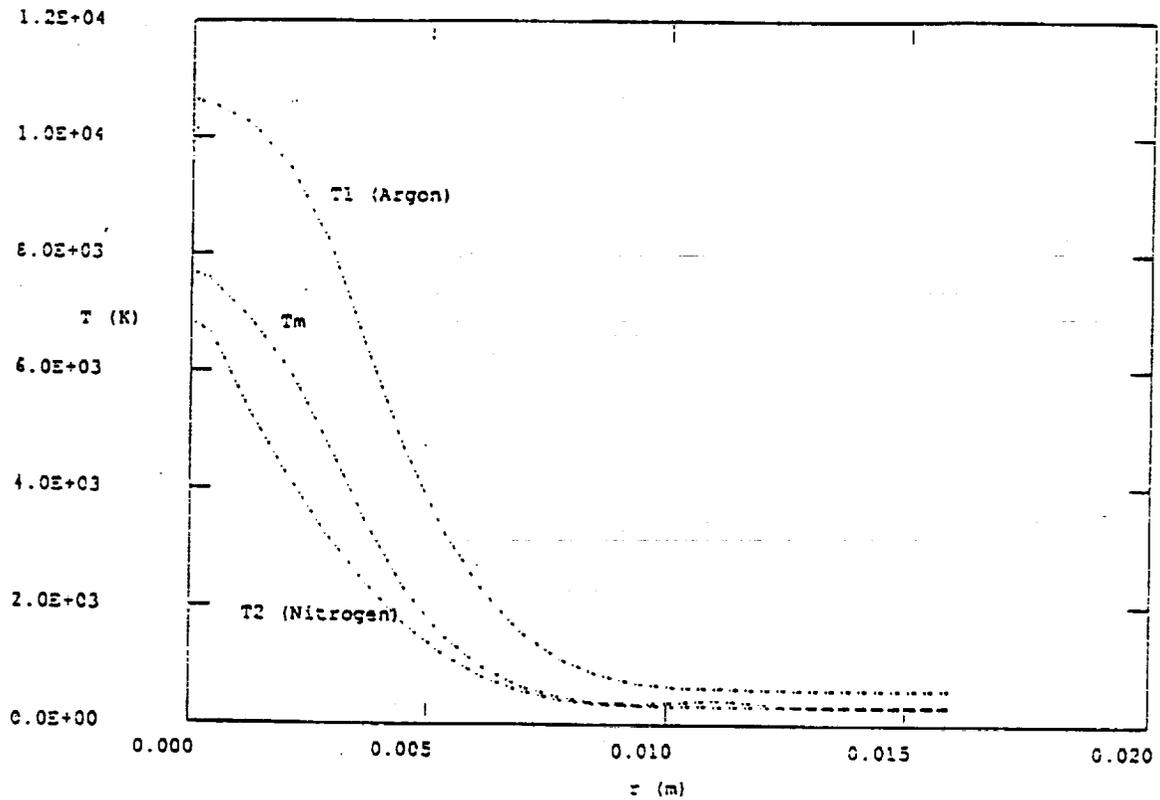


Fig.13 Predicted radial variation of temperatures of Argon and Nitrogen at $z/D=5$



Fig.14 Profile of Argon temperature in the jet

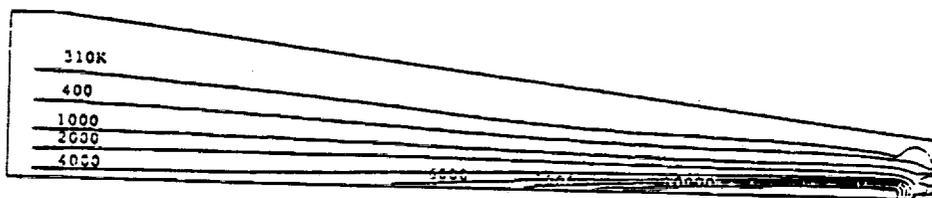


Fig.15 Profile of Nitrogen temperature in the jet

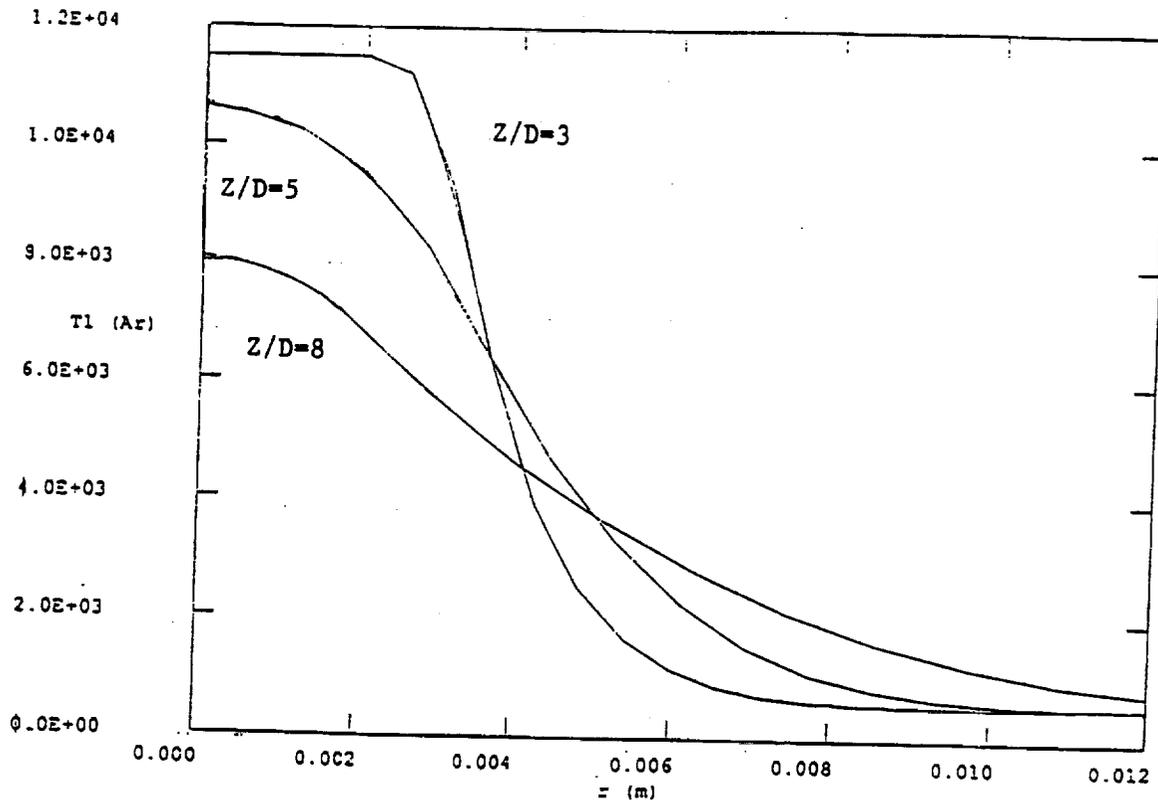


Fig.16 Radial variation of Argon temperature at $z/D=3,5$ and 8 .

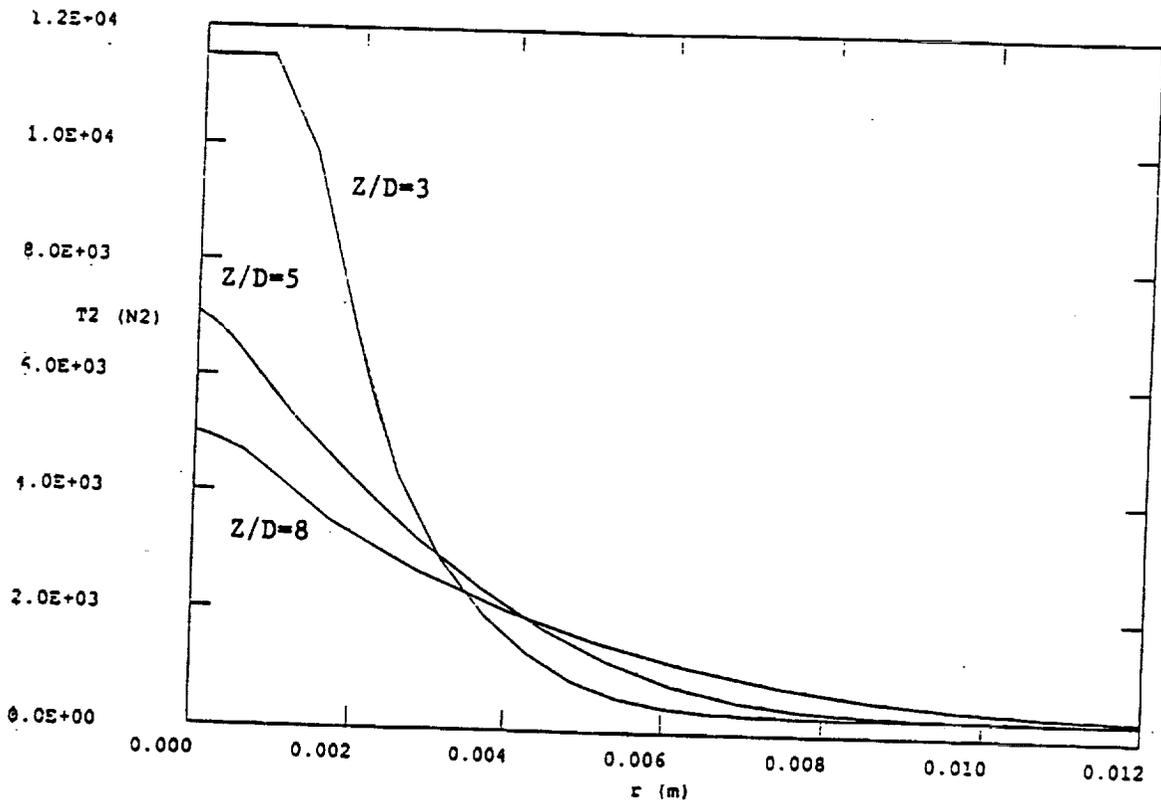


Fig.17 Radial variation of Nitrogen temperature at $z/D=3,5$ and 8

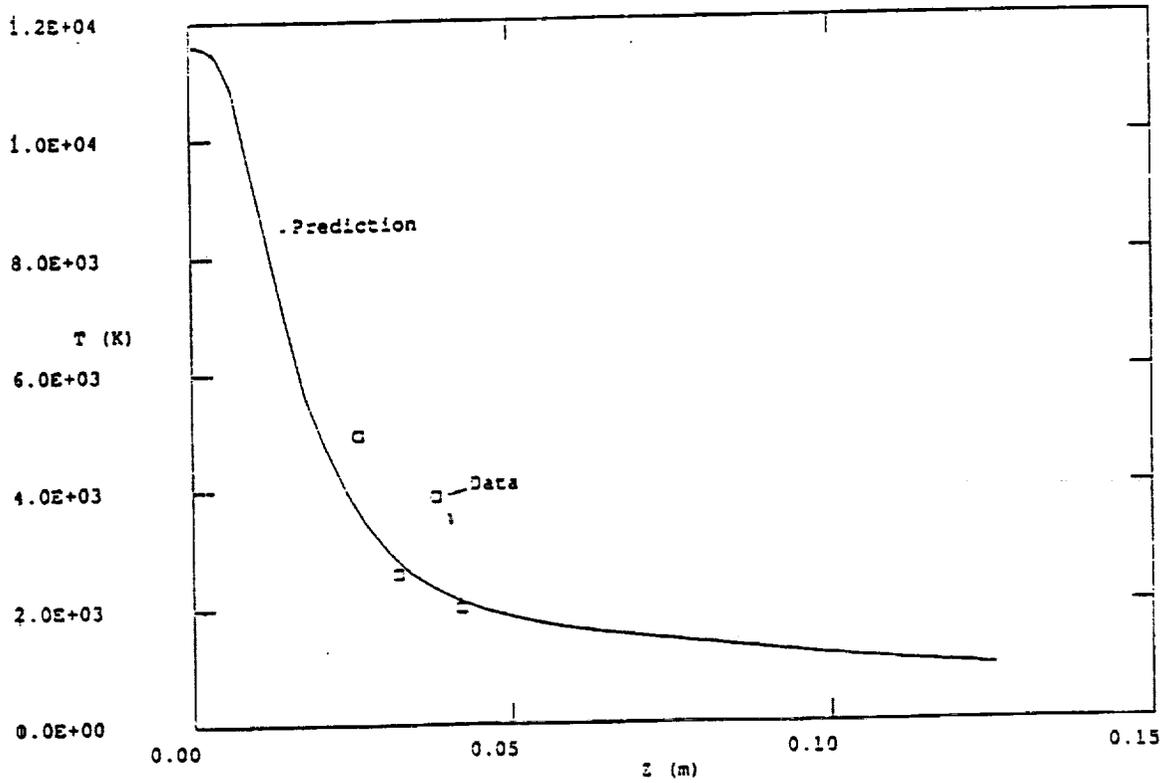


Fig.18. Predicted centerline profile of mean temperature compared with the experimental data of ref. 40.

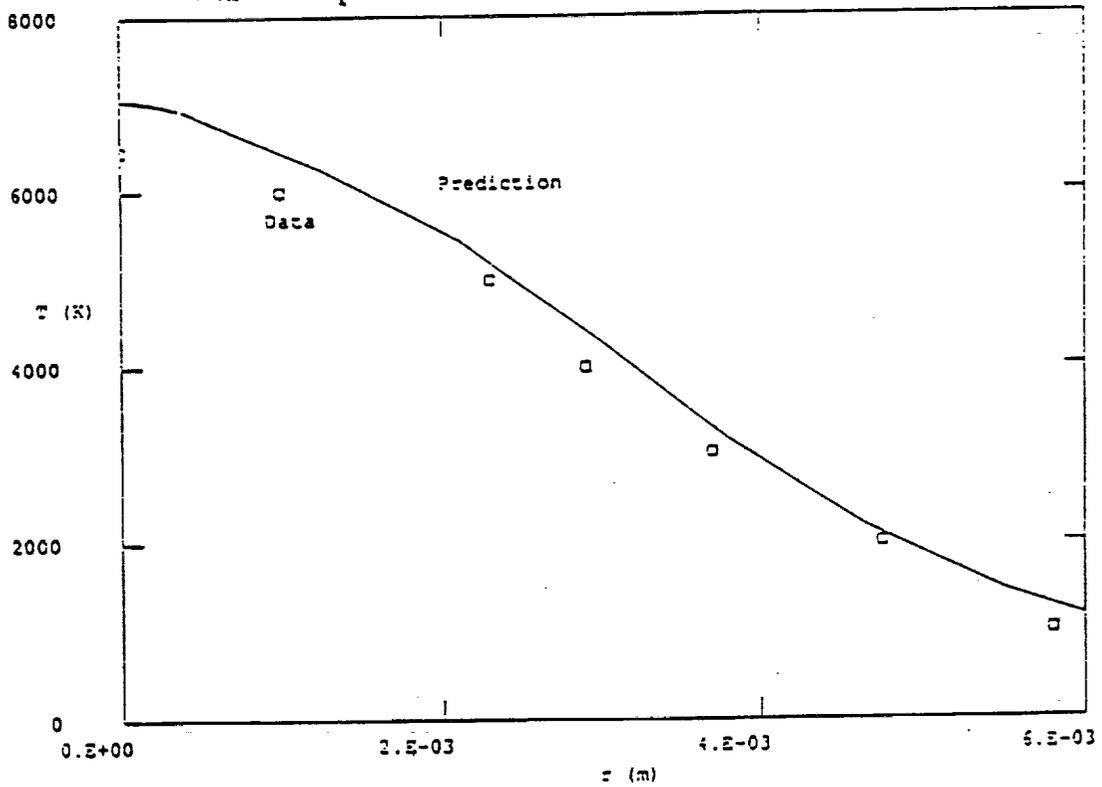


Fig.19. Predicted radial profile of mean temperature at z=20mm compared with the experimental data of ref. 40.